



Material - ASME SF-468 C67500

Standard Specification for Nonferrous Bolts, Hex Cap Screws and Studs for General Use

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SF-468 Nonferrous Bolts, Hex Cap Screws and Studs for General Use Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bolts, Hex Cap Screws and Studs

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.250 max.		
Iron	Fe %	0.800 - 2.000		
Manganese	Mn %	0.050 - 0.500		
Lead	Pb %	0.200 max.	Normalizing or Annealing or Tempering	
Tin	Sn %	0.500 - 1.500		
Copper	Cu %	57.000 - 60.000		
Zinc	Zn %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	380 min.
-	-	-	Yield Strength in Mpa	170 min.
-	-	-	Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRB	60 - 90
-	-		Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
B124 C67500	ASTM	USA	Rod, Bar and Shapes	
B138 C67500	ASTM	USA	Rod, Bar and Shape	
B283 C67500	ASTM	USA	Forging	
CA675	SAE	USA	Rod, Bar and Shape	
F467 C67500	ASTM	USA	Nut	
SB-283 C67500	ASME	USA	Forging	
SF-467 C67500	ASME	USA	Nut	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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